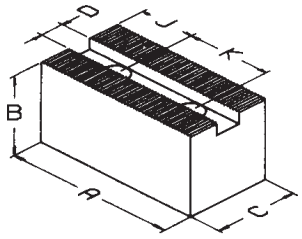
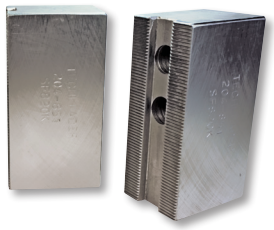
Steel
Serrated Soft Top Jaws
1.5 mm x 60 Degree Serrations

To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong



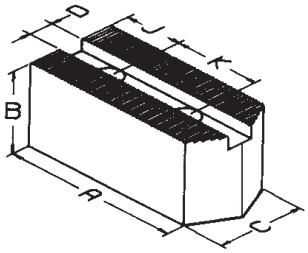


Standard Height - Steel - Square Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
204-850	6"	3.000"	1.500"	1.250"	0.472"	0.787"	0.598"	M10	$ 32.25
204-851	8"	3.750"	2.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 41.50
204-852	10"	4.750"	2.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 50.75
204-853	12"	5.500"	2.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 57.75
204-854	15"	6.500"	3.000"	2.500"	0.866'	1.693"	1.382"	M20	$169.00

Extra Height - Steel - Square Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
204-870	6"	3.000"	3.000"	1.250"	0.472"	0.787"	0.598"	M10	$ 50.75
204-871	8"	3.750"	4.000"	1.500"	0.551"	0.984'	0.766"	M12	$ 64.50
204-872	10"	4.750"	4.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 78.50
204-873	12"	5.500"	4.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 83.75
204-874	15"	6.500"	5.000"	2.500"	0.866"	1.693"	1.382"	M20	$ 215.00



Standard Height - Steel - Pointed Soft Top Jaws

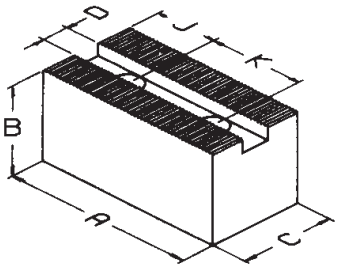
ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
204-880	6"	3.000"	1.500"	1.250"	0.472"	0.787"	0.598"	M10	$ 36.00
204-881	8"	3.750"	2.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 45.25
204-882	10"	4.750"	2.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 54.50
204-883	12"	5.500"	2.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 62.25

Extra Height - Steel - Pointed Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
204-900	6"	3.000"	3.000"	1.250"	0.472"	0.787"	0.598"	M10	$ 54.50
204-901	8"	3.750"	4.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 72.75
204-902	10"	4.750"	4.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 82.00
204-903	12"	5.500"	4.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 88.50

Aluminum
Serrated Soft Top Jaws
1.5 mm x 60 Degree Serrations

To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong

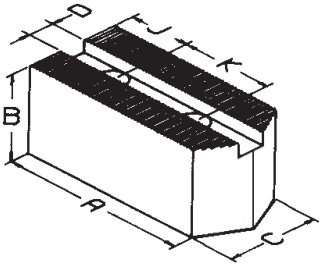


Standard Height - Aluminum - Square Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
214-850	6"	3.000"	1.500"	1.250"	0.472"	0.787"	0.598"	M10	$ 34.00
214-851	8"	3.750"	2.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 40.00
214-852	10"	4.750"	2.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 54.00
214-853	12"	5.500"	2.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 62.00

Extra Height - Aluminum - Square Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
214-870	6"	3.000"	3.000"	1.250"	0.472"	0.787"	0.598"	M10	$ 56.00
214-871	8"	3.750"	4.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 68.00
214-872	10"	4.750"	4.000"	1.500"	0.630"	1.181"	1.207"	M12	$102.00
214-873	12"	5.500"	4.000"	2.000"	0.827"	1.181"	1.169"	M16	$117.00



Standard Height - Aluminum - Pointed Soft Top Jaws

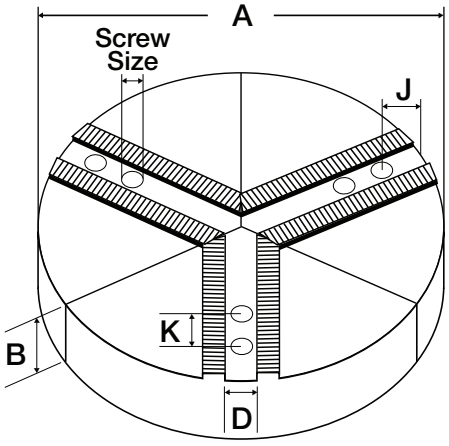
ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
214-880	6"	3.000"	1.500"	1.250"	0.472"	0.787"	0.598"	M10	$ 37.00
214-881	8"	3.750"	2.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 43.00
214-882	10"	4.750"	2.000"	1.500"	0.630"	1.181"	1.207"	M12	$ 57.00
214-883	12"	5.500"	2.000"	2.000"	0.827"	1.181"	1.169"	M16	$ 65.00

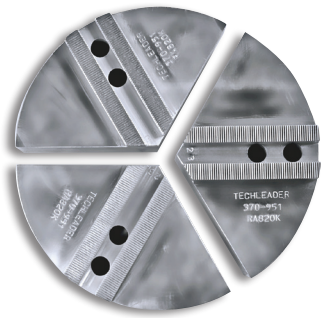
Extra Height - Aluminum - Pointed Soft Top Jaws

ORDER NO.	CHUCK SIZE	A (L)	B (H)	C (W)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
214-900	6"	3.000"	3.000"	1.250"	0.472"	0.787"	0.598"	M10	$ 59.00
214-901	8"	3.750"	4.000"	1.500"	0.551"	0.984"	0.766"	M12	$ 71.00
214-902	10"	4.750"	4.000"	1.500"	0.630"	1.181"	1.207"	M12	$108.00
214-903	12"	5.500"	4.000"	2.000"	0.827"	1.181"	1.169"	M16	$120.00

Steel and Aluminum
Serrated Soft Top Pie Jaws
1.5 mm x 60 Degree Serrations

To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong





Aluminum

Standard Height - Aluminum - PIE Jaws

ORDER NO.	CHUCK SIZE	A (PIE DIA.)	B (H)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
370-950	6"	6.000"	2.000"	0.472"	0.787"	0.587"	M10	$ 104.75
370-951	8"	8.000"	2.000"	0.551"	0.984"	0.772"	M12	$ 134.50
370-952	10"	10.000"	2.000"	0.630"	1.181"	1.445"	M12	$ 200.25
370-954	12"	12.000"	2.000"	0.827"	1.181"	1.945"	M16	$ 278.00

Extra Height - Aluminum - PIE Jaws

ORDER NO.	CHUCK SIZE	A (PIE DIA.)	B (H)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
370-970	6"	6.000"	4.000"	0.472"	0.787"	0.587"	M10	$ 162.50
370-971	8"	8.000"	4.000"	0.551"	0.984"	0.772"	M12	$ 210.00
370-972	10"	10.000"	4.000"	0.630"	1.181"	1.445"	M12	$ 292.75
370-974	12"	12.000"	4.000"	0.827"	1.181"	1.945"	M16	$ 451.00

Steel

Standard Height - Steel - PIE Jaws

ORDER NO.	CHUCK SIZE	A (PIE DIA.)	B (H)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
380-951	8"	8.000"	2.000"	0.551"	0.984"	0.772"	M12	$ 265.00
380-952	10"	10.000"	2.000"	0.630"	1.181"	1.495"	M12	$ 460.00
380-954	12"	12.000"	2.000"	0.827"	1.181"	1.945"	M16	$ 540.00

Extra Height - Steel - PIE Jaws

ORDER NO.	CHUCK SIZE	A (PIE DIA.)	B (H)	D	K	J	SCREW SIZE	LIST PRICE (Set of 3)
380-971	8"	8.000"	4.000"	0.551"	0.984"	0.766"	M12	$ 340.00
380-962	10"	10.000"	3.000"	0.630"	1.181"	1.445"	M12	$ 495.00
380-964	12"	12.000"	3.000"	0.827"	1.181"	1.945"	M16	$ 770.00

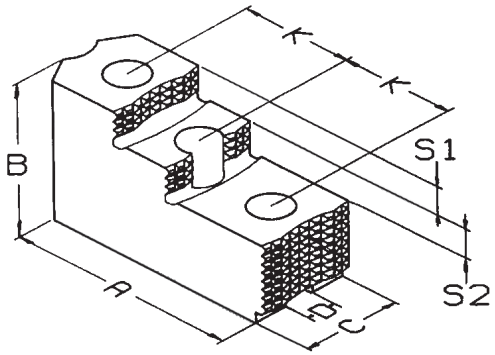
2 Step

Serrated Hard Top Jaws

1.5 mm x 60 Degree Serrations

To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong

60° Serrations
Reversible Type



ORDER NO.	CHUCK SIZE	A (in/mm)	B (in/mm)	C (in/mm)	D (in)	K (in)	S1 (in)	S2 (in)	SCREW SIZE	LIST PRICE (Set of 3)
211-501	6"	2.835"/72mm	1.772"/45mm	1.259"/32mm	0.472"`	0.787"	0.433"	0.433"	M10	$ 215.00
211-502	8"	3.327"/84.5mm	1.968"/50mm	1.378"/35mm	0.551"	0.984"	0.433"	0.433"	M12	$ 265.00
211-503	10"	4.055"/103mm	2.362"/60mm	1.574"/40mm	0.630"	1.181"	0.590"	0.590"	M12	$ 300.00
211-505	12"	4.212"/107mm	2.755"/70mm	2.007"/51mm	0.827"	1.181"	0.669"	0.669"	M16	$ 360.00
211-506	15"	5.866"/149mm	3.543"/90mm	2.441"/62mm	0.866"	1.693"	0.866"	0.866"	M20	$ 660.00

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