Shrink Fit Holders

Features

- Made of high quality temperature resistant special steel
  - High radial rigidity
  - Low deflection
  - High rate of infeed possible

- Able to shrink HSS & Carbide tools from 1/8" to 1-1/4" & 3MM to 25MM Ø in tolerance h6 - (up to 50mm)

- < 0.003mm/0.0001" (3µm) for concentricity/repeatability
  - Reduces cutting tool cost due to improved tool life because of constant cutting edge contact
  - Reduces chatter marks

- High clamping force

- Monogrip chuck is fine balanced to G2.5 at 25.000 rpm. Further balancing with tool can be done by using balancing screws

- Steep taper in tolerance to AT3 class with Form B coolant facility through the centre

- Monogrip chucks will have a easy location for self-centering the tool Fig:1

- Unique slitting design to ensure smooth shrinking in & out of small diameter tools 1/8" to 3/16" and 3MM to 4MM Fig:2
Unique slitting design to ensure smooth shrinking in & out of small diameter tools 1/8" to 3/16" and 3MM to 4MM
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### CT40 25,000 RPM INCH

<table>
<thead>
<tr>
<th>Taper</th>
<th>Order No.</th>
<th>Device Type</th>
<th>D₁ (in)</th>
<th>L₁ (in)</th>
<th>A₁ (in)</th>
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<tr>
<td>40</td>
<td>472-100</td>
<td>CT40-SF1/8&quot; - 3.15&quot;</td>
<td>0.125&quot;</td>
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