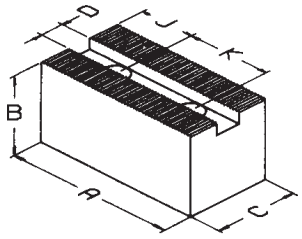
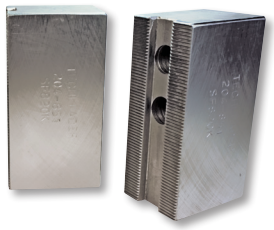
# Steel
# Serrated Soft Top Jaws
## 1.5 mm x 60 Degree Serrations

**To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong**



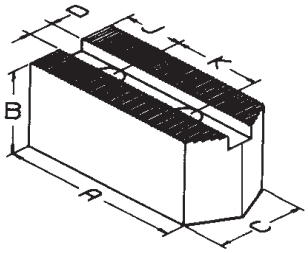



### Standard Height - Steel - Square Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 204-850 | 6" | 3.000" | 1.500" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 32.25 |
| 204-851 | 8" | 3.750" | 2.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 41.50 |
| 204-852 | 10" | 4.750" | 2.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 50.75 |
| 204-853 | 12" | 5.500" | 2.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 57.75 |
| 204-854 | 15" | 6.500" | 3.000" | 2.500" | 0.866' | 1.693" | 1.382" | M20 | $169.00 |

### Extra Height - Steel - Square Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 204-870 | 6" | 3.000" | 3.000" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 50.75 |
| 204-871 | 8" | 3.750" | 4.000" | 1.500" | 0.551" | 0.984' | 0.766" | M12 | $ 64.50 |
| 204-872 | 10" | 4.750" | 4.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 78.50 |
| 204-873 | 12" | 5.500" | 4.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 83.75 |
| 204-874 | 15" | 6.500" | 5.000" | 2.500" | 0.866" | 1.693" | 1.382" | M20 | $ 215.00 |



### Standard Height - Steel - Pointed Soft Top Jaws

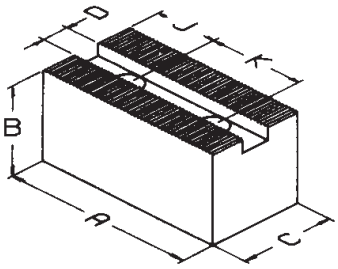
| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 204-880 | 6" | 3.000" | 1.500" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 36.00 |
| 204-881 | 8" | 3.750" | 2.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 45.25 |
| 204-882 | 10" | 4.750" | 2.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 54.50 |
| 204-883 | 12" | 5.500" | 2.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 62.25 |

### Extra Height - Steel - Pointed Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 204-900 | 6" | 3.000" | 3.000" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 54.50 |
| 204-901 | 8" | 3.750" | 4.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 72.75 |
| 204-902 | 10" | 4.750" | 4.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 82.00 |
| 204-903 | 12" | 5.500" | 4.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 88.50 |

# Aluminum
# Serrated Soft Top Jaws
## 1.5 mm x 60 Degree Serrations

**To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong**

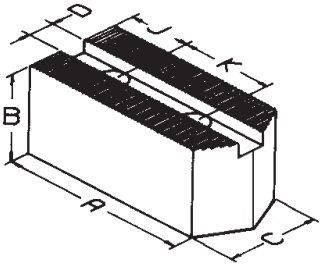


### Standard Height - Aluminum - Square Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 214-850 | 6" | 3.000" | 1.500" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 34.00 |
| 214-851 | 8" | 3.750" | 2.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 40.00 |
| 214-852 | 10" | 4.750" | 2.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 54.00 |
| 214-853 | 12" | 5.500" | 2.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 62.00 |

### Extra Height - Aluminum - Square Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 214-870 | 6" | 3.000" | 3.000" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 56.00 |
| 214-871 | 8" | 3.750" | 4.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 68.00 |
| 214-872 | 10" | 4.750" | 4.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $102.00 |
| 214-873 | 12" | 5.500" | 4.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $117.00 |



### Standard Height - Aluminum - Pointed Soft Top Jaws

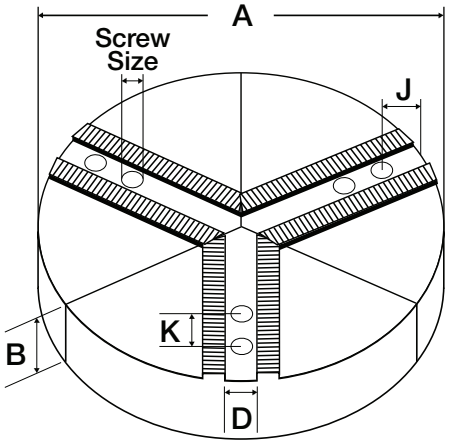
| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 214-880 | 6" | 3.000" | 1.500" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 37.00 |
| 214-881 | 8" | 3.750" | 2.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 43.00 |
| 214-882 | 10" | 4.750" | 2.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $ 57.00 |
| 214-883 | 12" | 5.500" | 2.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $ 65.00 |

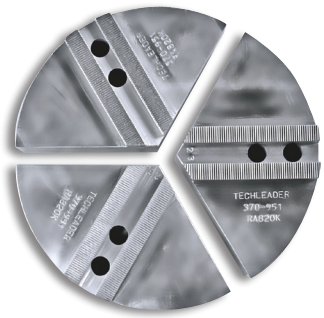
### Extra Height - Aluminum - Pointed Soft Top Jaws

| ORDER NO. | CHUCK SIZE | A (L) | B (H) | C (W) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|
| 214-900 | 6" | 3.000" | 3.000" | 1.250" | 0.472" | 0.787" | 0.598" | M10 | $ 59.00 |
| 214-901 | 8" | 3.750" | 4.000" | 1.500" | 0.551" | 0.984" | 0.766" | M12 | $ 71.00 |
| 214-902 | 10" | 4.750" | 4.000" | 1.500" | 0.630" | 1.181" | 1.207" | M12 | $108.00 |
| 214-903 | 12" | 5.500" | 4.000" | 2.000" | 0.827" | 1.181" | 1.169" | M16 | $120.00 |

# Steel and Aluminum
# Serrated Soft Top Pie Jaws
## 1.5 mm x 60 Degree Serrations

**To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong**



Aluminum

### Standard Height - Aluminum - PIE Jaws

| ORDER NO. | CHUCK SIZE | A (PIE DIA.) | B (H) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|
| 370-950 | 6" | 6.000" | 2.000" | 0.472" | 0.787" | 0.587" | M10 | $ 104.75 |
| 370-951 | 8" | 8.000" | 2.000" | 0.551" | 0.984" | 0.772" | M12 | $ 134.50 |
| 370-952 | 10" | 10.000" | 2.000" | 0.630" | 1.181" | 1.445" | M12 | $ 200.25 |
| 370-954 | 12" | 12.000" | 2.000" | 0.827" | 1.181" | 1.945" | M16 | $ 278.00 |

### Extra Height - Aluminum - PIE Jaws

| ORDER NO. | CHUCK SIZE | A (PIE DIA.) | B (H) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|
| 370-970 | 6" | 6.000" | 4.000" | 0.472" | 0.787" | 0.587" | M10 | $ 162.50 |
| 370-971 | 8" | 8.000" | 4.000" | 0.551" | 0.984" | 0.772" | M12 | $ 210.00 |
| 370-972 | 10" | 10.000" | 4.000" | 0.630" | 1.181" | 1.445" | M12 | $ 292.75 |
| 370-974 | 12" | 12.000" | 4.000" | 0.827" | 1.181" | 1.945" | M16 | $ 451.00 |

Steel

### Standard Height - Steel - PIE Jaws

| ORDER NO. | CHUCK SIZE | A (PIE DIA.) | B (H) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|
| 380-951 | 8" | 8.000" | 2.000" | 0.551" | 0.984" | 0.772" | M12 | $ 265.00 |
| 380-952 | 10" | 10.000" | 2.000" | 0.630" | 1.181" | 1.495" | M12 | $ 460.00 |
| 380-954 | 12" | 12.000" | 2.000" | 0.827" | 1.181" | 1.945" | M16 | $ 540.00 |

### Extra Height - Steel - PIE Jaws

| ORDER NO. | CHUCK SIZE | A (PIE DIA.) | B (H) | D | K | J | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|
| 380-971 | 8" | 8.000" | 4.000" | 0.551" | 0.984" | 0.766" | M12 | $ 340.00 |
| 380-962 | 10" | 10.000" | 3.000" | 0.630" | 1.181" | 1.445" | M12 | $ 495.00 |
| 380-964 | 12" | 12.000" | 3.000" | 0.827" | 1.181" | 1.945" | M16 | $ 770.00 |

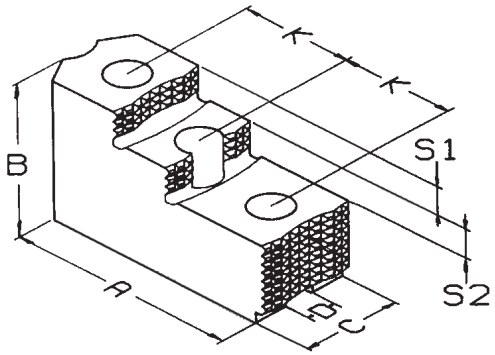
## 2 Step

# Serrated Hard Top Jaws

## 1.5 mm x 60 Degree Serrations

**To Suit: Kitagawa, Seoam, Samchully, Hardinge, MMK·Matsumoto SMW·Autoblok, Pratt Burnerd, Schunk, and Strong**

### 60° Serrations
**Reversible Type**




| ORDER NO. | CHUCK SIZE | A (in/mm) | B (in/mm) | C (in/mm) | D (in) | K (in) | S1 (in) | S2 (in) | SCREW SIZE | LIST PRICE (Set of 3) |
|---|---|---|---|---|---|---|---|---|---|---|
| 211-501 | 6" | 2.835"/72mm | 1.772"/45mm | 1.259"/32mm | 0.472"` | 0.787" | 0.433" | 0.433" | M10 | $ 215.00 |
| 211-502 | 8" | 3.327"/84.5mm | 1.968"/50mm | 1.378"/35mm | 0.551" | 0.984" | 0.433" | 0.433" | M12 | $ 265.00 |
| 211-503 | 10" | 4.055"/103mm | 2.362"/60mm | 1.574"/40mm | 0.630" | 1.181" | 0.590" | 0.590" | M12 | $ 300.00 |
| 211-505 | 12" | 4.212"/107mm | 2.755"/70mm | 2.007"/51mm | 0.827" | 1.181" | 0.669" | 0.669" | M16 | $ 360.00 |
| 211-506 | 15" | 5.866"/149mm | 3.543"/90mm | 2.441"/62mm | 0.866" | 1.693" | 0.866" | 0.866" | M20 | $ 660.00 |

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