

# YCX Collets



## YCX Collets

Inch and special bore sizes are available on request

Interchangeable with YCC collets

### YCX 13 Collets

$L_1$  = Total Length: 1.260" (32 mm)    A = Max. Dia: 0.866" (22 mm)

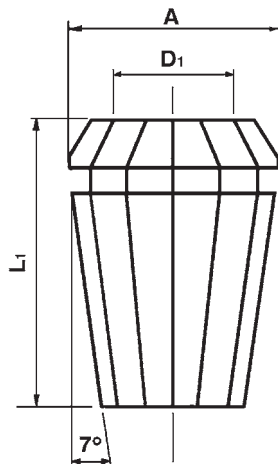
CLAMPING RANGE		METRIC	INCH SERIES	
Inches (in)	Metric (mm)	Order No.	Order No.	Size (in)
0.0196 - 0.039	0.5 - 1.0	313-040	313-008	1/8
0.039 - 0.059	1.0 - 1.5	313-060	313-016	1/4
0.059 - 0.087	1.5 - 2.0	313-080	313-024	3/8
0.087 - 0.0984	2.0 - 2.5	313-100	313-032	1/2
0.0984 - 0.118	2.5 - 3.0	313-120	-	-
0.118 - 0.138	3.0 - 3.5	313-140	-	-
0.138 - 0.157	3.5 - 4.0	313-160	-	-
0.157 - 0.197	4.0 - 5.0	313-200	-	-
0.197 - 0.236	5.0 - 6.0	313-240	-	-
0.236 - 0.276	6.0 - 7.0	313-280	-	-
0.276 - 0.315	7.0 - 8.0	313-320	-	-
0.315 - 0.354	8.0 - 9.0	313-360	-	-
0.354 - 0.394	9.0 - 10.0	313-400	-	-
0.394 - 0.433	10.0 - 11.0	313-440	-	-
0.433 - 0.472	11.0 - 12.0	313-480	-	-
0.472 - 0.512	12.0 - 13.0	313-520	-	-



### YCX 16 Collets

$L_1$  = Total Length: 1.378 (35 mm)    A = Max. Dia: 1.024" (26 mm)

CLAMPING RANGE		METRIC	INCH SERIES	
Inches (in)	Metric (mm)	Order No.	Order No.	Size (in)
0.094 - 0.118	2.5 - 3.0	316-120	316-008	1/8
0.118 - 0.138	3.0 - 3.5	316-140	316-016	1/4
0.138 - 0.157	3.5 - 4.0	316-160	316-024	3/8
0.157 - 0.197	4.0 - 5.0	316-200	316-032	1/2
0.197 - 0.236	5.0 - 6.0	316-240	316-040	5/8
0.236 - 0.276	6.0 - 7.0	316-280	-	-
0.276 - 0.315	7.0 - 8.0	316-320	-	-
0.315 - 0.354	8.0 - 9.0	316-360	-	-
0.354 - 0.393	9.0 - 10.0	316-400	-	-
0.393 - 0.433	10.0 - 11.0	316-440	-	-
0.433 - 0.472	11.0 - 12.0	316-480	-	-
0.472 - 0.512	12.0 - 13.0	316-520	-	-
0.512 - 0.551	13.0 - 14.0	316-560	-	-
0.551 - 0.591	14.0 - 15.0	316-600	-	-
0.591 - 0.630	15.0 - 16.0	316-640	-	-



# YCX Collets



## YCX Collets

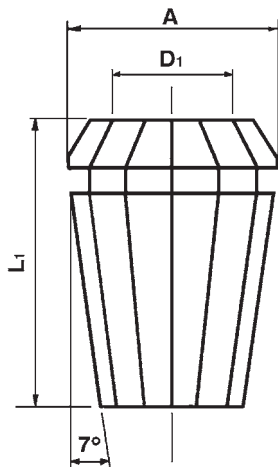
Inch and special bore sizes are available on request

Interchangeable with YCC collets

### YCX 20 Collets

$L_1$  = Total Length: 1.772" (45 mm)     $A$  = Max. Dia: 1.339" (34 mm)

CLAMPING RANGE		METRIC	INCH SERIES	
Inches (in)	Metric (mm)	Order No.	Order No.	Size (in)
0.118 - 0.138	3.0 - 3.5	320-140	320-016	1/4
0.138 - 0.157	3.5 - 4.0	320-160	320-024	3/8
0.157 - 0.197	4.0 - 5.0	320-200	320-032	1/2
0.197 - 0.236	5.0 - 6.0	320-240	320-040	5/8
0.236 - 0.276	6.0 - 7.0	320-280	320-048	3/4
0.276 - 0.315	7.0 - 8.0	320-320	-	-
0.315 - 0.354	8.0 - 9.0	320-360	-	-
0.354 - 0.394	9.0 - 10.0	320-400	-	-
0.394 - 0.433	10.0 - 11.0	320-440	-	-
0.433 - 0.472	11.0 - 12.0	320-480	-	-
0.472 - 0.512	12.0 - 13.0	320-520	-	-
0.512 - 0.551	13.0 - 14.0	320-560	-	-
0.551 - 0.591	14.0 - 15.0	320-600	-	-
0.591 - 0.630	15.0 - 16.0	320-640	-	-
0.630 - 0.669	16.0 - 17.0	320-680	-	-
0.669 - 0.709	17.0 - 18.0	320-720	-	-
0.709 - 0.748	18.0 - 19.0	320-760	-	-
0.748 - 0.787	19.0 - 20.0	320-800	-	-



### YCX 25 Collets

$L_1$  = Total Length: 2.205" (56 mm)     $A$  = Max. Dia: 1.654" (42 mm)

CLAMPING RANGE		METRIC	INCH SERIES	
Inches (in)	Metric (mm)	Order No.	Order No.	Size (in)
0.118 - 0.157	3.0 - 4.0	325-160	325-016	1/4
0.157 - 0.197	4.0 - 5.0	325-200	325-024	3/8
0.197 - 0.236	5.0 - 6.0	325-240	325-032	1/2
0.236 - 0.275	6.0 - 7.0	325-280	325-040	5/8
0.275 - 0.315	7.0 - 8.0	325-320	325-048	3/4
0.315 - 0.354	8.0 - 9.0	325-360	325-064	1
0.354 - 0.394	9.0 - 10.0	325-400	-	-
0.394 - 0.433	10.0 - 11.0	325-440	-	-
0.433 - 0.472	11.0 - 12.0	325-480	-	-
0.472 - 0.512	12.0 - 13.0	325-520	-	-
0.512 - 0.551	13.0 - 14.0	325-560	-	-
0.551 - 0.591	14.0 - 15.0	325-600	-	-
0.591 - 0.630	15.0 - 16.0	325-640	-	-
0.630 - 0.669	16.0 - 17.0	325-680	-	-
0.669 - 0.709	17.0 - 18.0	325-720	-	-
0.709 - 0.748	18.0 - 19.0	325-760	-	-
0.748 - 0.787	19.0 - 20.0	325-800	-	-
0.787 - 0.827	20.0 - 21.0	325-840	-	-
0.827 - 0.866	21.0 - 22.0	325-920	-	-
0.866 - 0.905	22.0 - 23.0	325-920	-	-
0.905 - 0.945	23.0 - 24.0	325-960	-	-
0.945 - 0.984	24.0 - 25.0	325-1000	-	-

# YCX Collets

## YCX 32 Collets

$L_1$  = Total Length: 2.835" (72 mm)    A = Max. Dia: 2.008" (51 mm)



### YCX Collets

Inch and special bore sizes are available on request

Interchangeable with YCC collets

CLAMPING RANGE		METRIC	INCH SERIES	
Inches	Metric (mm)	Order No.	Order No.	Size (in)
0.197 - 0.236	5.0 - 6.0	332-240	332-016	1/4
0.276 - 0.315	7.0 - 8.0	332-320	332-024	3/8
0.315 - 0.354*	8.0 - 9.0	332-360	332-032	1/2
0.354 - 0.394	9.0 - 10.0	332-400	332-040	5/8
0.433 - 0.472	11.0 - 12.0	332-480	332-048	3/4
0.591 - 0.630	15.0 - 16.0	332-640	332-064	1
0.669 - 0.709	17.0 - 18.0	332-720	332-080	1-1/4
0.748 - 0.787	19.0 - 20.0	332-800	-	-
0.827 - 0.866*	21.0 - 22.0	332-880	-	-
0.945 - 0.984	24.0 - 25.0	332-1000	-	-
1.063 - 1.102	27.0 - 28.0	332-1120	-	-
1.142 - 1.181	29.0 - 30.0	332-1200	-	-
1.220 - 1.260	31.0 - 32.0	332-1280	-	-

\* While in stock is still available

